



Engine Bay InFill Panels

Suitable for:



**Toyota LandCruiser 76, 78, 79 Series
From September 2023 onwards**

WITH THE FOLLOWING ENGINES:

1VD-FTV 4.5L Turbo Diesel

Please read through all of the instructions carefully before proceeding. If any of the information does not appear correct or the diagrams don't match your vehicle, please contact Wholesale Automatic Transmissions on +61 3 9762 8004.

Safety First

Hot engines can cause serious injury. Before working around an engine allow time for it to cool.

Parts List



1 x Front Left Small
Panel



1 x Front Left Long
Panel



1 x Right Front Small
Panel



1x Right Front Long
Panel



1 x Centre Left Panel



1 x Centre Right Panel



1 x Left Rear Panel



1x Right Rear Panel



2 x Rear Brace



8 x M5x16mm Allan
head bolts

10 x M8x16mm Allan
head bolts



4 x Threaded Clips

Expected Installation Time: 2 Hours

Installation Instructions

1. Open the package and identify the left and right front small, front long, centre and rear panels using the images below.



2. We are going to start with the left hand side panels. Loosely assembly the left front long and left centre panels. Install two M5x16mm bolts into the rivnuts at the joint, but leave these loose so the panel gap can be adjusted later.



3. Remove the two factory bolts circled below.



4. Inspect the frame in the engine bay underneath the upper part of the frame rail and identify the two centre mounting locations of the Infill Panels. There is one to the front and one to the rear of the centre fender support.

If these are already threaded in your vehicle, skip to the next step. Otherwise, install one of the threaded clips for each mounting location as below.



5. Install the left Infill Panels into the gap between the fender and the frame. Start by inserting the front part of the panel behind the front fender support, then lever the rest of the panel into position.

Secure with three M8x16mm bolts into the frame. Leave these loose to allow you to line up the panels once they are all mounted.



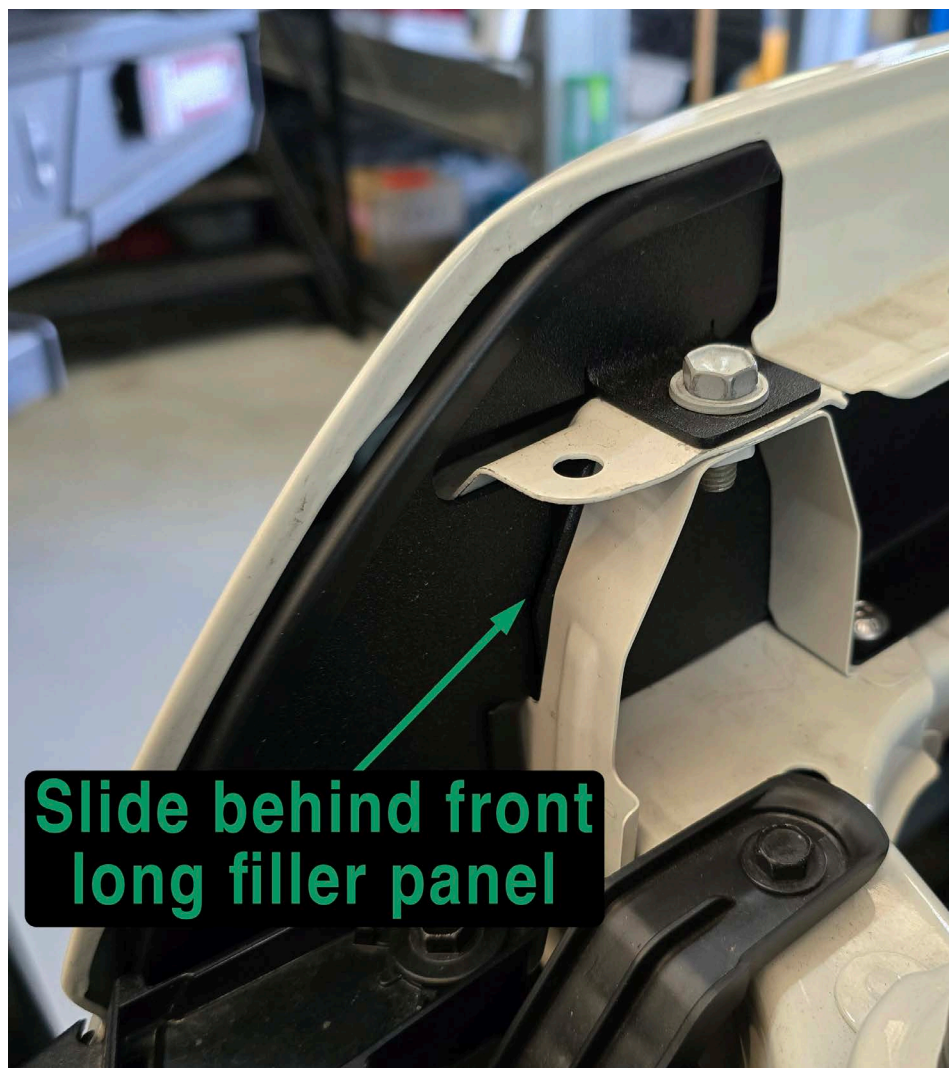
6. Install the left rear Infill Panel in the gap at the back of the fender. Secure with one M8x16mm bolt through the bottom of the panel into the OEM threaded hole in the frame, but do not tighten this bolt yet.
7. Line up one of the rear braces with the threaded hole on the top of the fender, and the two threaded holes on the rear Infill Panel. Secure with one M8x16mm bolt at the front of the rear brace into the fender, and two M5x16mm bolts into the rear Infill Panel. Do not tighten these bolts yet.



8. Remove the OEM bolt from the front of the fender.



9. Install the front small Infill Panel in the gap at the front of the fender by sliding it in from the front. The front small Infill Panel sits behind the front long Infill Panel. Reinstall the OEM bolt removed in the previous step, but do not tighten this bolt yet.



10. Line up all the Infill Panels until you are happy with the panel gaps, then tighten all the bolts.



11. Repeat this process for the right hand side to complete the installation.

This completes the installation of the Engine Bay Infill Panels to suit: Toyota LandCruiser 76, 78, 79 Series 09- 2023 onwards.

Please Provide us with Feedback

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