



Note: The wholesale automatic transmission pans are larger and shaped differently than oem. Check to be sure that contact between your new transmission pan and other parts of your vehicle will not occur. The installer must verify the transmission, filter usage, fluid, fitment, and function. Wholesale automatics assumes no liability expressed or implied, for damage or injury to persons or property.

1. The transmission pan is based on the oem pan, transmission and filter. This pan works with the included cork gasket
2. Wholesale automatics provides a magnetic drain plug and a plug for the level check hole with the pan. You will re-use the oem pan bolts.
3. As with the oem pan, a pump is helpful to put fluid into the transmission. To fill through the level check/fill hole on the wholesale automatics pan, a soft flexible pump hose is required to go into the vertical fill port and then bend over enough to dispense the fluid inside in the pan and not have fluid run straight back down the tube. On most vehicles, there is also a fill hole on the housing.
4. Start by positioning a large oil drain pan underneath your old transmission pan. If stock pan has a drain plug, remove it and drain fluid.
5. Loosen all perimeter mounting bolts. Remove all but 2 bolts located at the front of the pan.
6. Once most of the oil has drained, remove the remaining bolts and remove the pan and carefully lower the pan using your other hand or have someone help.
7. Remove any sealant (if any) and oil from the machined gasket surface of the transmission. Be careful not to damage the machined surface. Surface must be clean and dry to seal.
8. Remove the old transmission filter and replace it with a new supplied one. Take the time now to make sure the old and new filter are the same.
9. If there is a magnet in the stock pan, do NOT put it into the Wholesale automatics pan. The drain plug is magnetic, so the factory magnet is not needed.
10. Carefully place your new transmission pan with a new gasket up against the transmission and install the perimeter bolts. Snug all bolts up against the flange.

11. If the bolt holes do not line up, loosen the bolts to allow the gasket to move.
12. Tighten bolts in a crisscross pattern, a little at a time. Final tightening torque is 70 in- lbs.
13. The drain hole is located on the rear of the pan. Install the magnetic drain plug with copper sealing washer. Torque drain plug to 20 ft-lbs
14. Before starting engine, add transmission fluid (approx. 4-5 litres). Then start vehicle and continue to pump transmission fluid into the fill hole until oil flows from the fill/check hole.
15. Cycle the vehicle through park reverse neutral and drive several times. Then if required add more oil again until it flows from the fill/check hole.
16. Once the proper oil level has been achieved, install the level check plug and washer and tighten to 120 in-lbs
17. Run the vehicle until it reaches operating temperature and recheck the oil level.
18. The vehicle can now be driven for a few heat cycles then rechecked. This is a good time to make sure that bolts and plugs are rechecked.

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19. In certain Toyota vehicles it may be required to create some clearance in the factory steel plate.

