



WARRANTY POLICY AND FITTING INSTRUCTIONS FOR 6R80

Wholesale Automatic Transmission warrants this converter for a period of 12 Months.

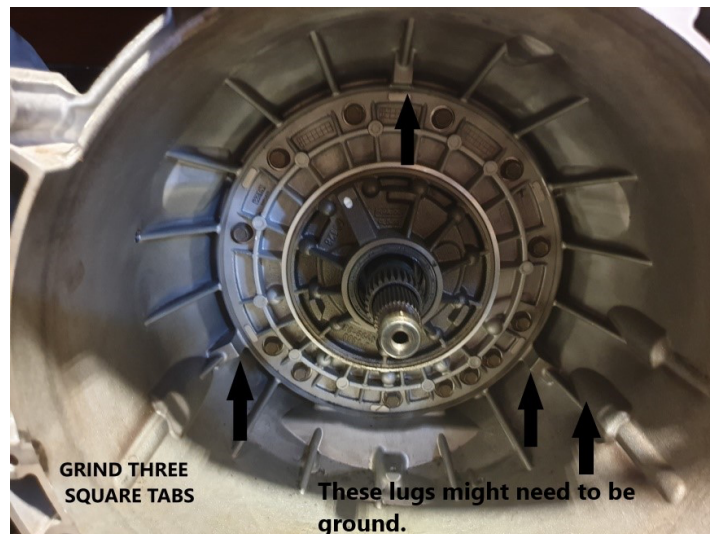
Any part of the Torque Converter which in our opinion has failed due to defective workmanship during this 12 Month period will be repaired or replaced free of charge.

WARRANTY DOES NOT COVER:

1. *Failure due to faulty fitting procedure.*
2. *Removal or refit cost.*
3. *Freight / shipping charges.*
4. *Consequential damage or related parts cost.*
5. *Units used in racing.*

When fitting this 6R80 Torque Converter the three square tangs at the base of the bellhousing must be ground down to the same height as the other ribbing as shown in the photo below. In some models the larger lugs (first arrow on the right) shown in the photo might also need to be ground.

Please note that the casting may change over time and there might be other areas that may need to be ground that we are not aware of. It is highly recommended that the converter is fitted while the transmission is vertical, as fitting horizontally will allow the converter to drop. When the transmission is mounted to the motor the converter may lift and scrape against the bell housing. Once the transmission is fitted to the engine, the converter should be pulled back onto the flex plate and spun to ensure that it is not scraping on the bell housing. Fitment of the converter is solely the responsibility of the fitter, and all clearances should be checked before starting the engine.



In the course of fitting the Torque Converter it is vital that the person fitting such a unit determines that there is sufficient end clearance between the crankshaft and front pump to allow the converter to spin freely.