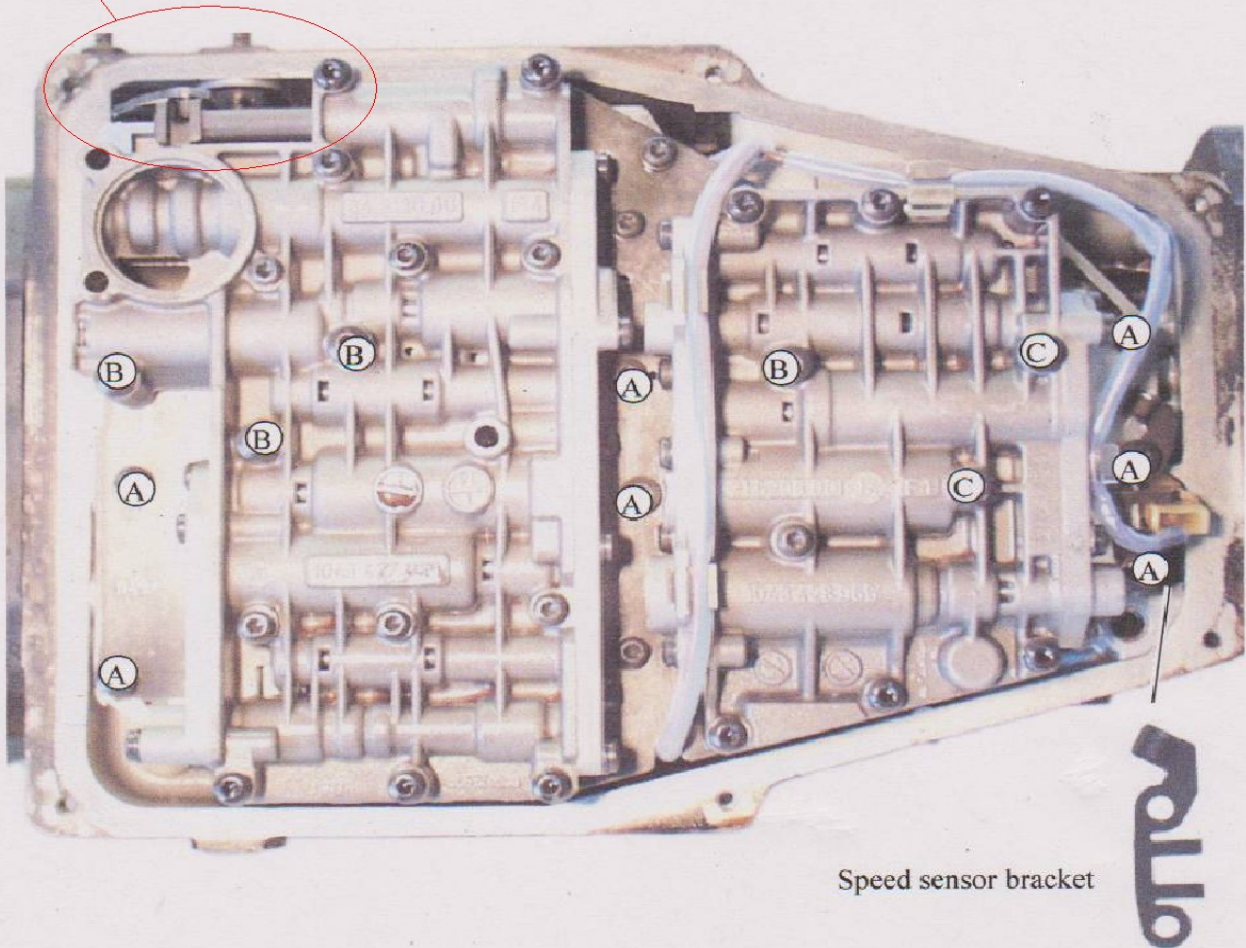


MANUAL VALVE

Valve Body to Case Bolts



Speed sensor bracket



"A" locations measure 1.465" – 7 pieces



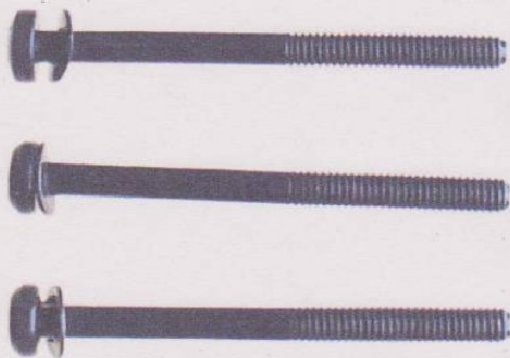
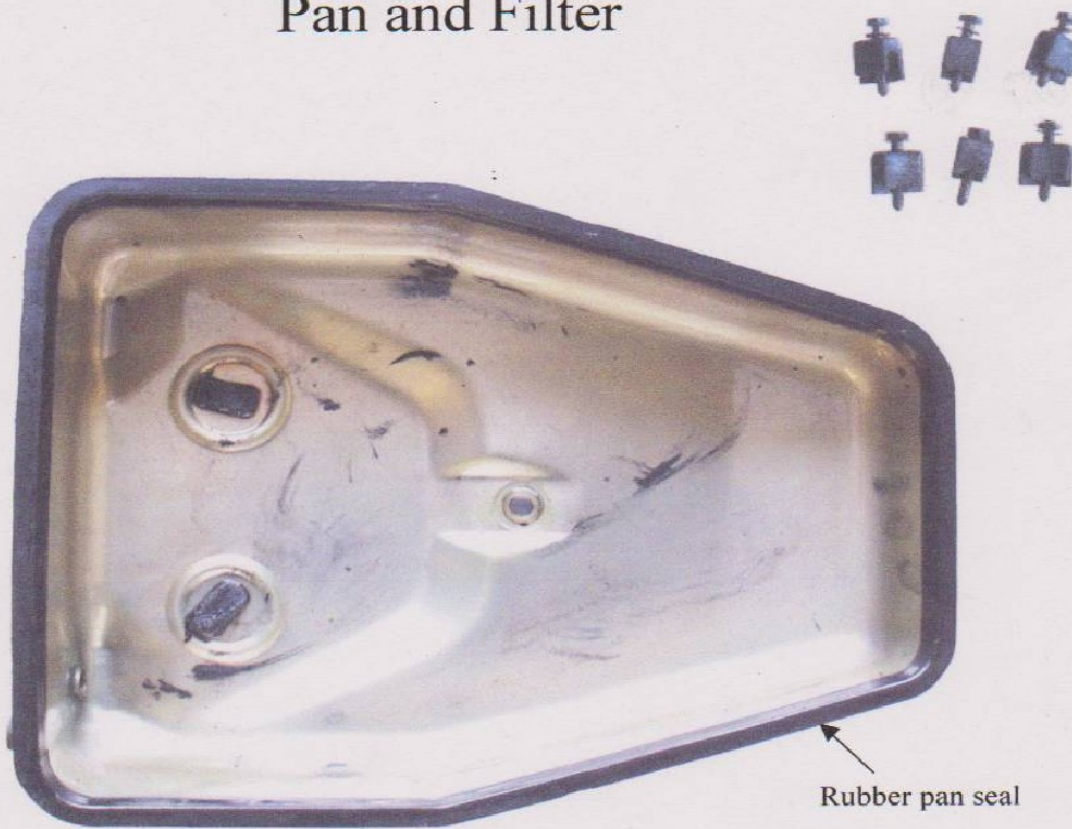
"B" locations measure 2.515" – 4 pieces



"C" locations measure 2.715" – 2 pieces

Bolts shown in actual size.

Pan and Filter



3 filter bolts measure 2.715"
Shown in actual size.



O'ring

ZF4HP22 VALVE BODY FITTING **INSTRUCTIONS**

1. Remove The 6 Sump Bolts And The Sump. Remove The 3 Filter Bolts Holding The Filter And Remove The Filter
2. Remove The 13 Bolts Marked A,B,C On Diagram Provided And Remove The Valve Body Assembly.
3. Clean The Sump And Magnets And Remove The Old Rubber Gasket.
4. Install The Valve Body, Taking Care To Line Up The Manual Valve Lever.
5. Install The 13 Valve Body Bolts And Tighten.
6. Install The New Filter And Filter O-Ring And Tighten The 3 Bolts.
7. Refit The Sump And New Rubber Gasket Supplied And Tighten The 6 Sump Bolts.

Fill The Transmission With The Correct Type And Amount Of Oil And Your Done. We Hope You Enjoy The Improvement The New Valve Body Has Made. If You Have Any Questions About Fitting The Valve Body, Dont Hesitate To Contact Us.