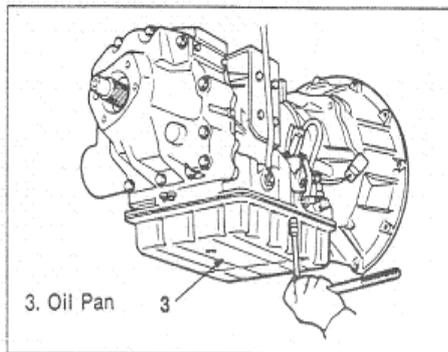
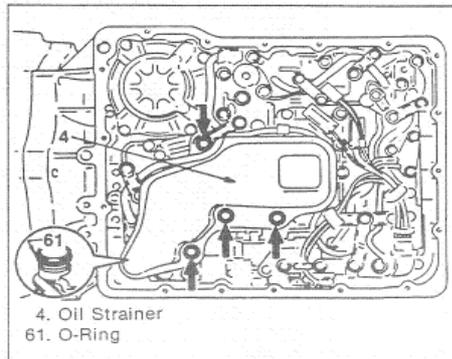


RE4R03A Valve Body Remove and Refit Instructions

Oil Pan

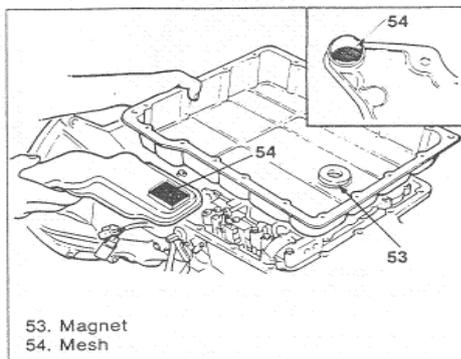


1. Remove drain plug and drain fluid.
2. Remove transmission oil pan



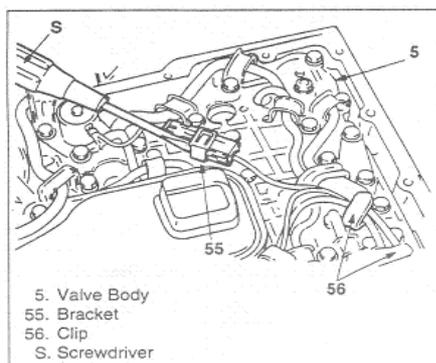
Oil Strainer

1. Remove four 10mm bolts and remove oil strainer and o-ring.



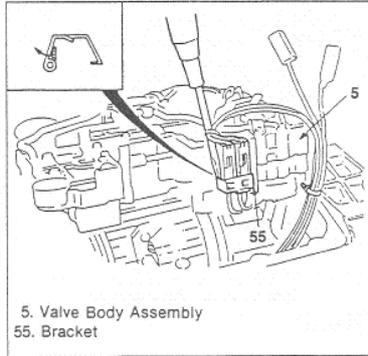
Inspection

1. Inspect the oil pan and strainer for foreign substances. If excess material is found the transmission will need attention.



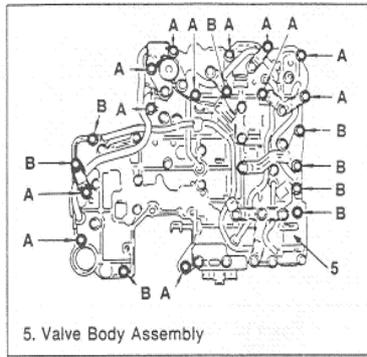
Harness Connector

1. Remove connector brackets
2. Unplug wiring connector
3. Free wiring from clips (56)



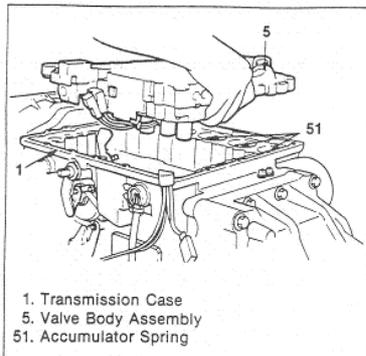
Wiring Removal

1. Remove the wiring bracket and disconnect the wiring plugs.



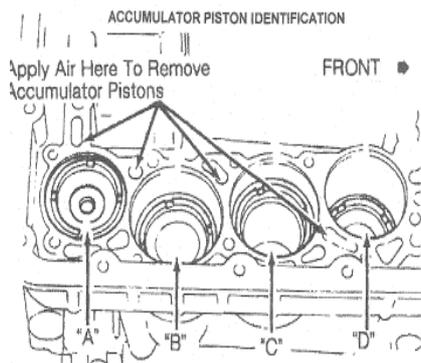
Valve Body Assembly

1. Remove the 12 short bolts and the 8 medium bolts.



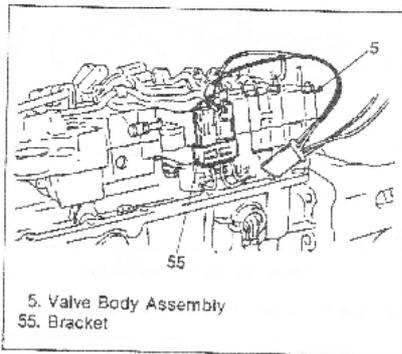
Valve Body Removal

1. Remove the valve body from the transmission.
2. Clean transmission pan and remove all traces of the old gasket.



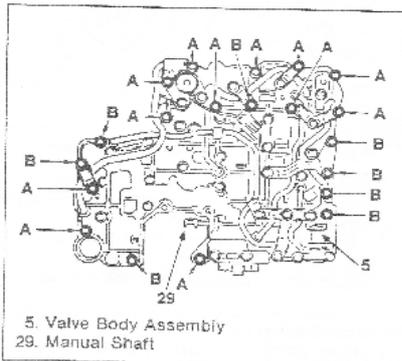
Accumulators

1. Replace "d" spring with modified spring supplied in the kit.



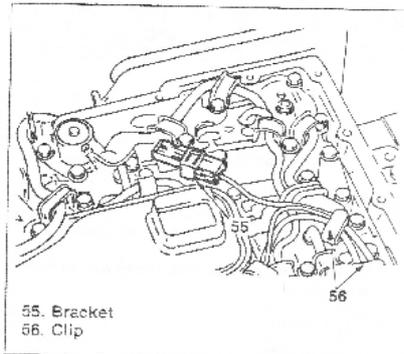
Valve Body Wiring

1. *Connect wiring plugs.*
2. *Connect wiring clips (56)*
3. *Line up and connect manual control valve*



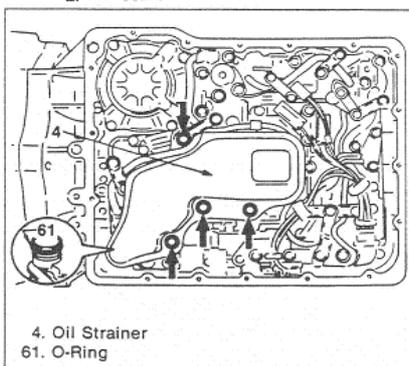
Valve Body Bolts

1. *Fit 12 short bolts.*
2. *Fit 8 medium bolts.*
3. *Tighten all bolts to 8 N-m or 69 in-lbs*



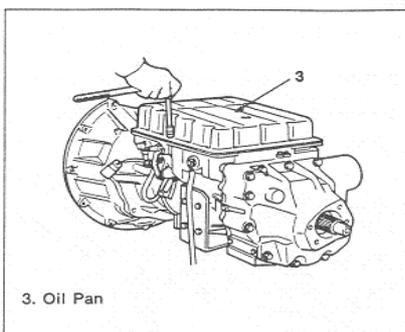
Wiring plug

1. *Connect wiring plug .*
2. *Fix wiring with clips (56) and bracket.*



Oil Strainer

1. *Apply vasoline or trans fluid to filter o-ring.*
2. *Install the filter and fix with the four long bolts.*



Oil Pan

1. *Fit pan with new gasket.*
2. *Tighten pan bolts to 7N-M or 61in-lbs*